(1) Lift Magazine Key Spring and slide Magazine Key from Magazine Cover. Remove Magazine Cover.

(2) With Magazine Base and Rotor in a 12 o'clock position (see picture). Starting at the top, place 230 gr. ball ammo base down loading counter - clockwise in each of the first four holes in the Rotor Arms, the last two holes are left empty. Again starting at the 12 o'clock position working counter - clockwise load each of the 6 sections. The first four sections hold 18 rounds each, the last two sections hold only 12 rounds.

Warning: Where looped end of bullet guide ends, do not load in the area as jams will occur when Rotor turns.

(3) When C-Type Thompson Drum is fully loaded (100 rounds), replace cover and Magazine Key. *Note cuts in Rotor shaft for Magazine Key - exert downward pressure on Magazine Cover. Wind Key 15-17 clicks as stated on the Magazine Cover. Start with 15 clicks, experiment with the number of clicks on your Drum to see what your particular gun prefers. Do not exceed 17 clicks.

Warning: Do not wind more than the stated amount or after any rounds have been fired.

(4) To unload, hold Drum upside down and press bullets out forward one by one through the mouth of magazine until empty.

Warning: Do not open cover when loaded and wound as damage may result.

(5) To load the C-Type Thompson Drum in your firearms, bolt must be locked back.

(6) Insert the Drum in the guide rails from the left side of the gun until Magazine Catch Locks in place. The Drum may fit tightly the first few times.